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# Silage and total mixed ration hygienic quality on commercial farms: Implications for animal production

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## Abstract

Implications of silage hygienic quality for animal production were investigated on 45 dairy farms in south-west England. Samples of grass and maize silages and of total mixed rations (TMR) were obtained together with information on silage technology, herd size and animal production. Samples were analysed for mycotoxins, bacteria, yeasts, moulds and chemical composition. Thirteen mycotoxins were assayed, but none were detected in the samples of grass silage. However, mycotoxins were found in 0.9 of all maize and other

silage samples, with deoxynivalenol and zearalenone predominating. There were no  
28 relationships between mycotoxin concentrations and mean lactation milk yield per cow.  
Enterobacteria counts tended to be higher in maize silage than in grass silage and higher  
30 still in TMR - a cause for concern. There were no relationships between mould counts and  
mycotoxin concentrations in silages, implying that mycotoxins may have been produced in  
32 the field pre-ensiling.

34 *Keywords:* silage, total mixed ration, composition, mycotoxins, bacteria, yeasts, moulds

## 36 **Introduction**

Silage, the main forage source for dairy and beef cattle in many regions of the world, may  
38 be a potential source of infection and a risk to animal health, about which there has been  
comparatively little research (Wilkinson and Davies, 2012). For example, there is evidence  
40 that contamination of forages with moulds and mycotoxins can affect ruminant animal  
health and productivity (Fink-Gremmels, 2008; Whitlow et al., 2010), but there is no  
42 epidemiological evidence to indicate the extent of the problem. A survey of large animal  
veterinary practices showed a wide range (from 0.10 to 0.80 of all herds in the practice) in  
44 the incidence of mycotoxicosis in dairy and beef herds, with higher incidence associated  
with sub-standard, aerobically spoiled maize and grass silage when fed with cereal-based  
46 rations (Roderick et al., 2014).

Signs of mycotoxicosis in ruminant animals include loss of appetite, reduced milk  
48 yield or poor weight gain, feed refusal, diarrhoea, pyrexia, pruritis, bleeding and ill thrift  
(Krogh, 1978). Early veterinary diagnosis of mycotoxicosis is difficult due to a lack of  
50 specific symptoms and overlapping symptoms of other metabolic diseases such as  
acidosis. The problem does not end in animal disease and production loss, as mycotoxins  
52 in the feed of lactating dairy cows can lead to their presence in milk (Farber et al., 1988;

Pietri et al., 2009), dairy products (Pintado et al., 2004; Riahi-Zanjani and Balali-Mood  
54 2013) and infant formula milk (Tavares, 2013), which pose risks to human health,  
particularly for infants.

56 The extent of contamination of silage and total mixed rations (TMR) with potentially  
pathogen microorganisms and microbial metabolites is unknown. Thus the study reported  
58 here was a collaborative investigation to determine, on commercial dairy farms, the extent  
to which silages and TMR were contaminated with moulds, mycotoxins and other  
60 undesirable components such as enterobacteria and *Listeria* spp. and their possible  
implications for animal production. The work was an attempt to establish relationships  
62 between silage composition and milk production, taking account of possible contamination  
of the diet by other feeds.

64

## **Material and methods**

66

Forty-five dairy farms in the South West of England, from an initial random sample of 51  
68 dairy farms selected from 1,345 farms that participated in a regional development  
programme (Healthy Livestock, 2015) collaborated in the study. The region is one of the  
70 major dairying areas of the United Kingdom and its environmental conditions are typical of  
UK dairying with a high proportion of grassland-based farms. The Healthy Livestock  
72 programme was funded by the European Agricultural Fund through the Rural  
Development Programme for England and was led by the Rural Business School of Duchy  
74 College as part of the South West Healthy Livestock Initiative. The programme was open  
to all farmers in the South West of England to support training and mentoring in relation to  
76 priority diseases of livestock.

Samples were collected of two silages (usually one of grass and one of forage  
78 maize) from each participating farm between 13 March and 8 May 2014, towards the end

of a winter feeding period lasting about six months, during which the herds were housed.  
80 Ten sub-samples were taken at random in a 'W' pattern across the core of each exposed  
bunker silo feed face, mixed thoroughly and then divided into three separate samples,  
82 each of 300 to 500 g fresh weight, which were submitted immediately by courier to three  
laboratories for analysis of mycotoxins (Micron Biosystems Ltd, Bridgwater, Somerset,  
84 UK), microbial counts (School of Veterinary Sciences, University of Bristol, Langford,  
Somerset, UK) and chemical composition (AuNIR Ltd, Towcester, Northamptonshire, UK).

86 On the same day as the silage samples were taken, on 39 farms that were  
operating the total mixed ration (TMR) feeding system, a single composite 800 to 1000 g  
88 sample was taken of the TMR from the feed trough, on average 4.5 hours (range 0.5 to  
9.5 hours) after the TMR was mixed. Each composite sample was divided into three 300g  
90 sub-samples and submitted immediately by courier to the three laboratories for analysis.  
Ten TMR samples contained grass silage as the only type of silage and 29 TMR samples  
92 contained grass silage together with maize or other silage (mainly whole-crop wheat,  
*Triticum aestivum*). Technological aspects of silage production, storage and feed-out, the  
94 age of grass sward, period of field-wilting, time to harvest, silo dimensions and mean  
speed of daily feed-out progression were recorded together with a visual assessment of  
96 wastage at the exposed silo face (on a scale 0 = no waste to 5 = excessive waste) on the  
same day as the samples of silage and TMR were taken. Where available, the quantities  
98 of individual raw material feeds used to produce the TMR were also recorded. Information  
concerning herd size, milk production, milk composition and reproductive performance was  
100 obtained either prior to (by telephone) or at the same time as the samples of silages and  
TMR were collected.

102 Samples were screened immediately on arrival at the laboratory for presence or  
absence of mycotoxins which were quantified within the next 24 hours in positive samples  
104 by liquid chromatography (UPLC) and mass spectrometry (Waters Corporation, Milford,

MA, USA) by calibrations developed in-house against laboratory standard mycotoxins of  
106 known concentrations (Sigma-Aldrich Co. Ltd, Gillingham, Dorset, UK). The following  
mycotoxins were assayed, with limit of detection ( $\mu\text{g kg}^{-1}$  at 0.12 moisture content) in  
108 brackets: Dioxynivalenol (10.0); zearaleonone (10.0); fumonisin B1 and B2 (1.0); T2-  
toxin (1.0); HT2-toxin (1.0); aflatoxin B1 (0.2), B2 (0.2), G1 (0.2) and G2 (0.2); ochratoxin A  
110 (0.2); sporidesmin A (1.0) and patulin (10.0). Mycotoxin concentrations were adjusted to  
0.12 moisture content according to EU Commission Recommendation 2006/576/EC  
112 (Official Journal of the European Union, 2006).

Total bacteria, lactic acid bacteria, *Enterobacteriaceae*, *Listeria*, yeasts and moulds  
114 were enumerated immediately on receipt by the laboratory. Samples of 25 g fresh weight  
were placed in 225 ml phosphate-buffered saline and homogenized in a stomacher  
116 blender (Seward Ltd, Worthing, West Sussex, UK). Serial decimal dilutions of the  
homogenate were prepared in phosphate-buffered saline and 20  $\mu\text{l}$  spots placed on to  
118 agar plates using the method of Miles and Misra (1938). After incubation the number of  
colonies counted in spots containing between 3 and 30 colonies was used to calculate the  
120 total number of target bacteria in the sample.

Enumeration of total bacteria was by culture on Plate Count Agar (all media from  
122 Oxoid, Basingstoke, UK) for 1 day at 30°C under aerobic conditions; lactic acid bacteria on  
de Man, Rogosa, Sharpe (MRS) agar for 3 days at 30°C under microaerobic conditions  
124 (5% O<sub>2</sub>, 5% H<sub>2</sub>, 5% CO<sub>2</sub>, 85% N<sub>2</sub>); *Enterobacteriaceae* on violet red bile glucose agar  
(VRBGA) for 1 day at 30°C under aerobic conditions; *Listeria* on Oxford agar at 35°C for 2  
126 days under microaerobic conditions; yeasts on Rose-Bengal chloramphenicol agar at 30°C  
for up to 7 days; moulds (filamentous fungi) on Sabouraud dextrose agar at 30°C for up 7  
128 days.

130 *Listeria* were initially identified by colony morphology and appearance on  
microscopy, and confirmed and speciated using an API Listeria kit (BioMerieux UK Ltd,  
Basingstoke, UK).

132 Chemical composition was determined on samples of silage and TMR immediately  
on receipt at the laboratory by near infrared reflectance spectroscopy on fresh samples  
134 using in-house calibrations with wet chemistry. Concentrations of dry matter (DM), crude  
protein (CP), ash, digestible organic matter in DM (DOMD), metabolizable energy (ME)  
136 and neutral detergent fibre (NDF) were determined on all samples. In addition starch was  
determined on samples of maize silage, other silage and TMR whilst ammonia-N was also  
138 determined on samples of grass silage.

## 140 **Results**

### *Herd size, milk yield and reproductive performance*

142 All the herds comprised dairy cows of the Holstein or Holstein/Friesian breeds, with two  
herds also containing crossbred cows. Means and ranges of number of cows in milk,  
144 number of dry cows, heifer calvings, milk yield, length of lactation, reproductive  
performance and milk somatic cell count (SCC) are shown in Table 1. The range in milk  
146 yield was from 5300 to 11500 litres per lactation; 27 farms (0.60 of all 45 farms) had  
average milk yields between 7,000 and 9,000 litres. There was a negative relationship  
148 between mean herd milk yield and mean herd conception to first service (Figure 1), but  
there was no relationship between milk yield and SCC ( $R^2 = 0.07$ ).

150

[Table 1 near here]

152

[Figure 1 near here]

154

### *Silage production and storage*

156 A summary of the main features of silage production and storage on the farms is  
presented in Table 2. Silages were stored in walled bunker silos on all farms. There was a  
158 wide range in all assessments, mainly reflecting the range in herd size (Table 1). Notable  
differences between grass and maize silage were a shorter mean number of hours  
160 between the start and end of harvesting maize compared to grass, and slightly lower mean  
quantity of silage fresh weight removed from the silo daily for maize silage than for grass  
162 silage, giving a slower feed-out progression rate for maize than for grass. An inoculant  
additive was applied to grass crops on 0.38 of farms and to maize and other forage crops  
164 on 0.32 of farms.

166 [Table 2 near here]

### *Diets and total mixed rations*

All 45 farms had diets that contained grass silage, 29 farms had mixtures of grass and  
170 maize silage and 6 farms had mixtures of grass and other silages (mainly whole-crop  
wheat silage). Thirty-nine farms made TMR. Raw material feeds in the TMR mixtures  
172 included straw, molasses, soyabean meal, soya hulls, barley grain, wheat grain, rapeseed  
meal, protected fat and minerals. On 22 farms a proprietary compound feed was given to  
174 the cows in addition to the TMR mix.

### *Mycotoxins*

None of the grass silage samples tested positive for the 13 mycotoxins assayed (Table 3).  
178 Means, standard deviations and ranges of concentrations of individual mycotoxins in the  
samples of maize silage, other silage (mainly whole-crop wheat silage) and TMR are in  
180 Table 4. With regard to maize and other silages, only *Fusarium* spp. mycotoxins were



182 detected, with deoxynivalenol (DON), in 30 out of a total of 35 samples (0.9 of total  
samples), accounting for 0.7 of the total mycotoxin concentration in maize silage and 0.9  
of the total mycotoxin concentration in the other silages. Zearalenone (ZON) was present  
184 in 16 samples (0.55 of total samples), fumonisin (F) B1 and B2 were present in 7 samples  
(0.2), both T2 and HT2 toxins were present in one sample of other silage (an ensiled mix  
186 of moist cereal-by-products). However, no sample tested positive for all six toxins.  
Concentrations of DON were substantially higher than those of ZON in all silage samples.  
188 There was no detection of aflatoxin B1, B2, G1, or G2, ochratoxin A, sporidesmin A or  
patulin in any samples.

190

[Table 3 near here]

192

[Table 4 near here]

194

With regard to the TMR samples, mycotoxin concentrations were generally lower  
196 than in samples of maize silage. In TMR samples that tested positive for mycotoxins there  
was a similar predominance of DON (detected in 25 out of 38 samples) and ZON  
198 (detected in 15 out of 38 samples) as in the samples of maize and other silages (Table 4).  
There was no detection of aflatoxin B1, B2, G1, or G2, ochratoxin A, sporidesmin A or  
200 patulin in any TMR samples.

The composition of the TMR was known for 19 farms and, by taking account of the  
202 proportions of maize silage and non-forage feeds present in the TMR, the estimated  
contributions of these components to the TMR mycotoxin load was examined (Table 5). In  
204 the case of 11 farms the total mycotoxin concentration of the TMR was higher than would  
have been expected from the concentration in maize silage alone. Whilst it is difficult to  
206 draw definite conclusions based on analyses of single samples of maize silage and of

208 TMR, non-forage feeds appeared to be contributing to the total mycotoxin load of the TMR  
on these 11 farms. Conversely, maize silage appeared to be the sole contributor to the  
total mycotoxin concentration of the TMR on 8 farms.

210

[Table 5 near here]

212

#### *Microbial counts*

214 Counts of lactic acid bacteria, total non-lactic acid bacteria, enterobacteria, yeasts and  
moulds in silages and TMR are in Table 6. There were wide ranges in all microbial counts.

216 Two samples of grass silage and one sample of maize silage tested zero for all microbial  
species and were excluded from subsequent analysis. Lactic acid bacteria (LAB) were not

218 detected in 5 samples of grass silage, in 3 samples of maize silage and in one sample of  
TMR. Total non-lactic acid bacteria were not detected in 8 samples of grass silage, in 2

220 samples of maize silage and in one sample of TMR. No samples tested positive for *Listeria*  
*monocytogenes*; one sample of maize silage and 2 samples of TMR tested positive for

222 *Listeria innocua*. One sample of TMR tested positive for *Listeria ivanovii*. Six samples of  
grass silage, 7 samples of maize silage and 28 samples of TMR had positive counts of

224 enterobacteria. Twenty-three samples of grass silage, 21 samples of maize silage and 32  
samples of TMR tested positive for yeasts. Eighteen samples of grass silage, 8 samples of

226 maize silage and 27 samples of TMR tested positive for moulds.

228 [Table 6 near here]

230 Mean counts of LAB and total non-lactic acid bacteria tended to be lower for the  
grass silage samples than for maize silages, other silages and TMR. Mean counts of

232 enterobacteria tended to be higher in the maize silage samples than in grass silage and

higher still in the TMR samples. Mean counts of yeasts tended to be higher in maize  
234 silages and TMR than in grass silages. Mean mould counts were similar between the  
different types of silage and tended to be higher for TMR than for silages.

236 Mycotoxins were detected in silage samples from 24 farms that also had zero  
mould counts in their silage samples. For those silage and TMR samples with positive  
238 counts of both mycotoxins and moulds, there were no relationships between mould counts  
and total mycotoxin concentrations (Figure 2). A proprietary mycotoxin binder was added  
240 to the TMR on 9 farms (0.24 of total farms with TMR); the average total mycotoxin  
concentration in the TMR of these farms was 664  $\mu\text{g}/\text{kg}$  (range 0 to 3085  $\mu\text{g}/\text{kg}^{-1}$ ),  
242 compared with the average total mycotoxin concentration of all TMR samples of 251  $\mu\text{g}/\text{kg}^{-1}$ .

244

[Figure 2 near here]

246

There were positive relationships between counts of yeasts and counts of  
248 enterobacteria, in samples that tested positive for both yeasts and enterobacteria, for  
maize and other silages ( $R^2 = 0.47$ ) and also for TMR ( $R^2 = 0.32$ ), but not for the few grass  
250 silages (Figure 3). There were no significant relationships between counts of moulds and  
enterobacteria in silages or TMR.

252

[Figure 3 near here]

254

#### *Chemical composition of silages and TMR*

256 Mean values, standard deviations and ranges for concentrations of DM, CP, ash, DOMD,  
ME, pH, NDF, ammonia-N (grass silages only) are in Table 7. There were wide ranges in  
258 chemical constituents of both silages and TMR. Mean concentrations of DM, CP, DOMD,

ME and pH values were similar for grass and maize silages, but mean concentrations of  
260 ash and NDF tended to be higher for grass than for maize silages. Concentrations of DM  
and NDF tended to be higher for other silages than for grass or maize silages.

262

[Table 7 near here]

264

Use of inoculant additive was associated with higher grass silage ME (by 0.5 MJ kg<sup>-1</sup>  
266 DM,  $P < 0.04$ ) and higher herd milk yield (by 1280 litres/lactation,  $P < 0.001$ , Table 8).  
Mould counts were similar for maize and other silages made with additive to those made  
268 without additive but there was a trend of lower mould counts in grass silages made with  
additive.

270

[Table 8 near here]

272

#### *Relationships between silage or TMR composition and milk production*

274 There were no significant relationships between mean herd milk yield per cow and total  
mycotoxin concentrations in silage or in TMR. There were weak positive linear  
276 relationships between milk yield and ME concentration of grass silage ( $R^2 = 0.11$ ) and also  
between milk yield and ME concentration of maize silage ( $R^2 = 0.17$ ). There were no  
278 significant relationships between milk yield and grass silage CP. There were also no  
relationships between milk yield and concentrations of ME, NDF or starch in the TMR.

280 There was a positive relationship between count of enterobacteria in silage and milk  
SCC for those herds with positive counts of enterobacteria in silage ( $R^2 = 0.24$ ), but there  
282 was no relationship between count of enterobacteria in TMR and milk SCC ( $R^2 = 0.02$ ,  
Figure 4). There were no significant relationships between total silage mycotoxins and  
284 somatic cell count (SCC), between total TMR mycotoxins and SCC, between total silage

mycotoxins and conception to first service or between total TMR mycotoxins and  
286 conception to first service.

288 [Figure 4 near here]

## 290 **Discussion**

The number of cows in milk per herd, mean milk yield per cow, length of lactation,  
292 conception to first service, length of lactation and calving index (Table 1) were similar to  
national statistics for the United Kingdom (AHDB Dairy, 2016a). The negative relationship  
294 between mean herd milk yield and mean herd conception to first service (Figure 1) is in  
agreement with other work (Caraviello, 2004; Pryce et al., 2014). It has been implied that  
296 single-trait selection for milk production in the Holstein breed has achieved its goal by  
uncoupling the feedback loop between growth hormone (GH) and insulin-like growth factor  
298 1 (IGF-1). Normally, pituitary GH increases IGF-1 production in the liver and IGF-1 inhibits  
GH secretion - a feedback loop. A side effect of this uncoupling of the feedback loop is  
300 lower fertility as both GH and IGF-1 affect the ovary and energy balance (Lucy, 2008;  
Grala et al., 2011). Mean herd somatic cell count (162,000; Table 1) was close to the  
302 target of less than 150,000 cells ml<sup>-1</sup> of milk (AHDB Dairy, 2016b) though there was a wide  
range between herds.

304 Silage-making procedures reflected normal practice in northern Europe (Wilkinson  
and Toivonen, 2003), though the proportion of farmers that applied an additive at harvest  
306 was relatively low at 0.38 for grass and 0.32 for maize and other silage crops. Mean score  
for the amount of visible waste on the exposed silo feed-out face tended to be higher for  
308 maize than for grass silage, possibly reflecting the lower mean quantity of silage removed  
daily and slower feed-out progression rate for maize than grass silage (Table 2).

310           None of the samples of grass silage contained detectable levels of the mycotoxins  
assayed (Table 3). Although not assayed in this study, roquefortine C, a neurotoxic  
312 metabolite of *Penicillium roqueforti* (Häggbloom, 1990), was found to be the predominant  
fungal contaminant of grass and maize silages in several studies (Nout et al., 1993;  
314 Auerbach et al., 1998; O'Brien et al., 2005). McElhinney et al. (2016) found in a two-year  
study in Ireland of 300 silages, of which 290 were grass silages, that the mycotoxins of  
316 highest incidence were enniatin B and enniatin BI, whilst those of highest mean  
concentration were andrastin A, enniatin B, mycophenolic acid and roquefortine C.  
318 Auerbach et al. (1998) concluded that the count of *P. roqueforti* could be used as an  
indicator of the likely contamination of silages by mycotoxins formed by *Penicillium*  
320 species. It is possible that roquefortine C was present in the grass silages sampled in the  
present study, but the level of ingestion of this toxin required to cause acute toxicity in  
322 cattle is likely to be relatively high (Scudamore and Livesey, 1998). Further, the mean  
mould count of the grass silage samples was relatively low (2.32 log cfu g<sup>-1</sup>; Table 6) with  
324 0.67 of all grass silage samples having no moulds detected. The low level of  
contamination of grass silages with mould may have reflected the procedure of taking  
326 samples of silage from the freshly exposed silo feed-out face, which most likely had had  
relatively few days of exposure to air prior to sampling.

328           By contrast, with the same silage sampling procedure at the same time of the year,  
0.9 of all maize silage samples, 0.7 of all other silages and 0.7 of all TMR samples  
330 contained mycotoxins (Table 3). The relatively high proportion of TMR samples that tested  
positive for mycotoxins reflected the high proportion of farms (0.75 of total) with TMR that  
332 contained mixtures of maize and/or other silages together with grass silage. Only  
*Fusarium* spp. mycotoxins were detected in maize silage, with DON accounting for 0.7 of  
334 total mycotoxins, in agreement with Driehuis et al. (2008).

The literature is conflicting regarding the likely risk of clinical effects of  
336 mycotoxicosis at the concentrations of DON found in the samples of maize silage and  
TMR in this study (Fink-Gremmels, 2008; Whitlow et al., 2010). The guideline  
338 concentration of DON in feeds for ruminants set by the United States Food and Drug  
Administration (FDA) is 10 ppm (10,000  $\mu\text{g kg}^{-1}$ ) and the ingredients should not exceed 0.4  
340 of the diet (Whitlow et al., 2010). The upper guidance value for DON in 'maize by-  
products' set by the European Commission (EC) is 12 ppm (12,000  $\mu\text{g kg}^{-1}$ ; Official  
342 Journal of the European Union, 2006). The mean concentration of DON found in the maize  
silages analysed in the present study was 603  $\mu\text{g kg}^{-1}$  and the highest recorded  
344 concentration of DON was 7111  $\mu\text{g kg}^{-1}$  (Table 4); both these concentrations are below the  
FDA and EC guideline levels. It is unlikely, given that the mean concentration of DON in  
346 the TMR samples (154  $\mu\text{g kg}^{-1}$ ) was only 0.26 of the mean concentration of the maize  
silages (603  $\mu\text{g kg}^{-1}$ ), that the cows were at risk of clinical mycotoxicosis.

348 The mean total mycotoxin concentration in maize silage was 0.37 higher than that  
of the mean DON concentration of maize silage samples, with the highest total mycotoxin  
350 concentration recorded at 11,012  $\mu\text{g kg}^{-1}$  (Table 4), which, if given in excess of 0.4 of the  
total diet ingredient would have exceeded the US guideline. The mean total mycotoxin  
352 load of TMR was 0.59 higher than that of the mean DON concentration of the TMR  
samples and there was evidence that the total mycotoxin concentration in some TMR  
354 samples was greater than that predicted from the proportion of maize silage in the ration  
(Table 5), implying inclusion of other non-forage feeds that were contaminated with  
356 mycotoxins. A survey of 38 large animal veterinary practices in the same region (Roderick  
et al., 2014) revealed that 0.50 of respondents were of the opinion that mycotoxicosis was  
358 increasing in incidence and 0.45 of respondents indicated that diagnosis of mycotoxicosis  
was confirmed *ex post* by observation of the response of animals to the addition of a  
360 mycotoxin binder to the diet. In the present study there were no relationships between

concentrations of total mycotoxins in silage or in TMR and milk yield per cow. Addition of a  
362 mycotoxin binder was found to increase milk yield in cows given feeds contaminated  
naturally with mycotoxins at concentrations in TMR comparable to those detected in this  
364 study (Kiothong et al., 2012) and use of a proprietary mycotoxin binder on some of the  
farms may have obscured any relationship between mycotoxin concentrations in silage or  
366 TMR and milk production.

The wide range in counts of bacteria, yeasts and moulds (Table 6) may have been  
368 due in part to deterioration between time of sampling and analysis with loss of viable  
organisms. However, steps were taken to minimize the period of time that elapsed  
370 between sampling and analysis by shipping samples by courier to the laboratory  
immediately after the samples were collected. Mean counts of LAB ( $10^5$  cfu/g<sup>-1</sup> for grass  
372 and  $10^6$  cfu/g<sup>-1</sup> for maize silage) were lower than counts reported by other workers  
(Driehuis et al., 2001; Jalč et al., 2009; Kristensen et al., 2010), which may reflect the  
374 relatively low proportion of crops on the farms in this study that were inoculated with LAB.

Despite a wide range between samples, mean counts of enterobacteria in samples  
376 of silage were relatively low, reflecting the high proportions of grass silages (0.92) and  
maize and other silages (0.76) with zero counts of enterobacteria. Ostling and Lindgren  
378 (1995) were unable to detect enterobacteria in grass silage 4 days after ensiling, following  
inoculation with a mixed culture of enterobacteria at  $10^6$  and  $10^8$  per gram fresh crop at the  
380 time of ensiling. The low counts of enterobacteria in samples of silage with detectable  
enterobacteria most likely reflected the relatively low pH of the silages (Table 7) since  
382 Pahlow et al. (2003) reported a rapid decline in population of enterobacteria in wilted grass  
silage as pH decreased below pH 4.3. Ostling and Lindgren (1995) found enterobacteria  
384 were absent in grass silages after a 125-day ensiling period.

Although there was a linear relationship between enterobacteria and milk SCC in  
386 silages with positive counts, suggesting a possible route for contamination of milk, there



was no such relationship for TMR (Figure 4). Nevertheless, the trend of a higher mean  
388 count of enterobacteria in samples of TMR than in silages (Table 6) and greater proportion  
of positive samples of TMR (0.72 of all TMR samples), compared with only 0.12 of all  
390 grass silage and 0.25 of all maize silage samples is a cause for concern meriting further  
investigation. Possible reasons for contamination of TMR with enterobacteria include poor  
392 hygiene of mixing equipment or accidental inclusion of aerobically deteriorated silage  
containing elevated concentrations of enterobacteria (Lindgren et al., 1985; 1988). A  
394 further possibility is that growth of yeasts and/or moulds in TMR in the period between  
mixing and sampling (average 4.5 hours), with reductions in concentrations of  
396 undissociated fermentation acids in the silages, may have stimulated growth of  
enterobacteria. There were positive relationships between counts of yeasts and counts of  
398 enterobacteria in maize and other silages, and also in TMR, but not in the few grass silage  
samples with positive counts of both enterobacteria and yeasts (Figure 3). Further  
400 evidence implicating yeasts was the lack of significant relationships between counts of  
moulds and enterobacteria. Yeasts, rather than moulds, are considered to be primarily  
402 responsible for the early phase of the aerobic deterioration of silage (Pitt et al., 1991;  
Wilkinson and Davies, 2012). It is possible that deterioration of TMR with high yeast  
404 counts was accelerated following the addition of readily available substrates in the form of  
cereal grains and by-product feeds, with additional aeration during mixing.

406 *Listeria* spp. were detected in only one sample of silage and three samples of TMR.  
High numbers of *Listeria* spp. have been detected in silages but their development is  
408 usually associated with aerobically deteriorated material with pH values above 5 in  
peripheral areas of the silo (Fenlon, 1986; McDonald et al., 1991; Donald et al., 1995). In  
410 this study, samples of silage were taken at random across the exposed silo face and  
absence of *Listeria* spp. most likely reflects lack of pre-sampling exposure of the silage to  
412 oxygen.

Mean counts of yeasts and moulds in the silages (Table 6) were lower than  
414 reported elsewhere (Jonsson and Pahlow, 1984; Kristensen et al., 2010), probably  
reflecting lack of prolonged exposure of the silages to oxygen. However, 5 samples of  
416 grass silage, 13 of maize silage, 2 of other silage and 18 samples of TMR had yeast  
counts of  $10^5$  cfu/g<sup>-1</sup> or above and would be likely to be aerobically unstable (Borreani and  
418 Tabacco, 2010). Similar numbers of samples had mould counts of  $10^5$  or above. There  
was, however, no relationship between silage or TMR mould counts and total mycotoxin  
420 concentrations, suggesting that mycotoxin formation possibly occurred either pre-ensiling  
or immediately post-ensiling. Teller et al. (2012) found increased concentrations in maize  
422 silage following physical damage to plant ears pre-harvest and Schmidt et al. (2015) were  
unable to relate the temperature of the exposed silo feed-out face to concentrations of  
424 mycotoxins in maize silages and concluded that the pre-harvest period was the most likely  
source of mycotoxin contamination of silage.

426 The majority of the silages were well preserved (Table 7), with relatively low mean  
pH values and, in the case of the grass silages, low concentrations of ammonia-N  
428 (McDonald et al., 1991). Mean concentration of DM in the samples of grass silage was  
higher and those of ME, CP, ash and NDF were lower than typical values for 'good' grass  
430 silage in the United Kingdom (Thomas, 2004). Similarly, the mean concentration of DM in  
the samples of maize silage was higher and those of ME, CP, ash, NDF and starch were  
432 lower than typical values for the UK (Thomas, 2004). The differences in composition may  
have reflected the season, the stage of maturity of the crops at harvest, the restricted  
434 geographical area, or the method of analysis. Despite the wide range in composition  
between silage samples, there was only a weak positive relationship between the  
436 concentration of ME in silage and mean herd milk yield per cow and no relationship with  
respect to TMR. Nor was there any relationship between either NDF or starch in TMR and  
438 milk yield, probably indicating a significant role of concentrate supplementation in the diet

of the cows. However, this in itself is of concern regarding mycotoxicosis as the low rumen  
440 pH resulting from high concentrate diets reduces the ability of the rumen to detoxify  
mycotoxins and increases the risk of clinical mycotoxicosis (D'Mello et al. 1999).

442 Associations between use of inoculant additive and silage composition revealed no  
differences in mean concentration of total silage mycotoxins between silages made with  
444 additive and those made with no additive (Table 8), supporting the possibility that  
mycotoxins were already present on the crop at the time of harvest. There was a trend for  
446 grass silages treated with additive to have a lower mould count but no such trend was  
evident for the maize silages. Mean herd milk yield per cow was significantly higher for  
448 herds where an additive was used than for those where no additive was applied, probably  
reflecting higher grass silage ME concentration. These results do not imply cause and  
450 effect.

## 452 **Conclusions**

This study demonstrated that maize and other cereal silages are major sources of  
454 mycotoxin contamination of conserved forages, with contamination possibly occurring pre-  
harvest. The absence of the same mycotoxins in grass silages requires confirmation with  
456 respect to other *Penicillium* and *Fusarium* mycotoxins not assayed in the present study but  
known to be associated with grass silages. These findings, though based on a regional  
458 study, have relevance to other areas where similar silages comprise the principal forage  
feeds grown for dairy cows.

460 Research is needed to develop novel diagnostic techniques to help veterinarians  
differentiate between mycotoxicosis and other metabolic diseases such as sub-acute  
462 rumen acidosis. The relatively high proportion of TMR found to contain enterobacteria is a  
cause for concern requiring further investigation.

464

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466

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644

**Table 1** Means and ranges for size of herd, milk yield per lactation, reproductive performance and milk somatic cell count.

646

648

|  | <b>n*</b> | <b>Mean</b> | <b>Minimum</b> | <b>Maximum</b> |
|--|-----------|-------------|----------------|----------------|
| Cows in Milk   | 45        | 159         | 40             | 530            |
| Dry Cows   | 45        | 28          | 0              | 108            |
| Heifer calvings per annum                              | 44        | 51          | 12             | 240            |
| Milk Yield (litres lactation <sup>-1</sup> )           | 45        | 8217        | 5300           | 11500          |
| Length of lactation (days)                             | 34        | 353         | 305            | 450            |
| Conception to first service (%)                        | 29        | 45          | 25             | 65             |
| Calving index (days)                                   | 38        | 412         | 365            | 561            |
| Milk somatic cell count ('000 cells ml <sup>-1</sup> ) | 45        | 162         | 69             | 310            |

\* In this and subsequent tables and figures n = number of herds or number of samples.

650

652 **Table 2** Means and ranges for silage making procedures, silage storage and feed-out

| <b>Grass (n=41)</b>  | <b>Mean</b> | <b>Minimum</b> | <b>Maximum</b> |
|--|-------------|----------------|----------------|
| Age of sward (years)                                       | 4.6         | 1              | 15             |
| Wilting period (hours <sup>§</sup> )                       | 25          | 24             | 48             |
| Harvesting period (hours <sup>§</sup> )                    | 32          | 2.5            | 72             |
| Silo length (metres)                                       | 33.3        | 9              | 100            |
| Silo width (metres)  | 14.4        | 5              | 24             |
| Silo height (metres)                                       | 3.4         | 1.8            | 5              |
| Number of covering sheets                                  | 1.8         | 1              | 3              |
| Amount of visible waste (none= 0, excessive = 5)           | 1.5         | 0              | 3              |
| Silage removed from silo (t fresh weight d <sup>-1</sup> ) | 4.1         | 1.0            | 11             |
| Feed-out progression rate (m week <sup>-1</sup> )          | 1.42        | 0.5            | 2.0            |
| <b><i>Maize and whole-crop cereal silage (n=32)</i></b>    |             |                |                |
| Harvesting period (hours <sup>§</sup> )                    | 19          | 4              | 48             |
| Silo length (metres)                                       | 29.3        | 6              | 40             |
| Silo width (metres)  | 13.6        | 4              | 25             |
| Silo height (metres)                                       | 3.4         | 1.2            | 6              |
| Number of covering sheets                                  | 1.85        | 1              | 3              |
| Amount of visible waste (none= 0, excessive = 5)           | 1.9         | 0              | 4              |
| Silage removed from silo (t fresh weight d <sup>-1</sup> ) | 3.6         | 0.8            | 10             |
| Feed-out progression rate (m week <sup>-1</sup> )          | 1.16        | 0.5            | 2.5            |

654 <sup>§</sup>Number of hours between start and end of wilting or harvesting

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658

660 **Table 3** Mycotoxin incidence by type of sample.

| Type of sample             | Number received | Number of samples with mycotoxins detected | Proportion of positive samples |
|----------------------------|-----------------|--|--------------------------------|
| Grass silage               | 51              | 0  | 0                              |
| Maize silage               | 29              | 26   | 0.90                           |
| Other silages <sup>§</sup> | 6               | 4  | 0.67                           |
| TMR                        | 38              | 27   | 0.71                           |

662 <sup>§</sup> Comprises 4 whole-crop wheat silages, 1 mixture of maize and whole-crop wheat silage, 1 mix of ensiled moist feed and brewers' grains.

**Table 4** Means, standard deviations (SD) and ranges of concentrations of mycotoxins ( $\mu\text{g kg}^{-1}$ , adjusted to 880 g DM  $\text{kg}^{-1}$  fresh weight)

|                            | <b>DON</b> | <b>ZON</b> | <b>FB1</b> | <b>FB2</b> | <b>T2</b> | <b>HT2</b> | <b>Total</b> |
|----------------------------|------------|------------|------------|------------|-----------|------------|--------------|
| <b>Maize silage (n=29)</b> |            |            |            |            |           |            |              |
| Mean $\S$                  | 603        | 209        | 10.4       | 2.50       | 0         | 0          | 825          |
| SD                         | 1370.0     | 723.7      | 27.15      | 5.85       | -         | -          | 2057.1       |
| Minimum                    | 0          | 0          | 0          | 0          | 0         | 0          | 0            |
| Maximum                    | 7111       | 3901       | 107        | 24         | 0         | 0          | 11012        |
| <b>Other silages (n=6)</b> |            |            |            |            |           |            |              |
| $\S$ Mean                  | 80         | 0          | 4.0        | 0.83       | 1.17      | 4.17       | 90.2         |
| SD                         | 70.7       | -          | 9.80       | -          | -         | -          | 90.1         |
| Minimum                    | 0          | 0          | 0          | 0          | 0         | 0          | 0            |
| Maximum                    | 182        | 0          | 24.0       | 5.00       | 7.00      | 25.0       | 243          |
| <b>TMR (n=38)</b>          |            |            |            |            |           |            |              |
| $\S$ Mean                  | 154        | 84.2       | 11.5       | 3.95       | 0         | 0          | 251          |
| SD                         | 294.3      | 257.13     | 27.9       | 9.39       | -         | -          | 533.4        |
| Minimum                    | 0          | 0          | 0          | 0          | 0         | 0          | 0            |
| Maximum                    | 1654       | 1431       | 119        | 48.0       | 0         | 0          | 3085         |

$\S$ Mean of all samples including those with zero concentrations. DON= Deoxynivalenol, ZON = Zearalenone, FB1 = Fumonisin B1, FB2 = Fumonisin B2.

**Table 5** Estimated contribution ( $\mu\text{g kg}^{-1}$ ) to the total mycotoxin concentration ( $\mu\text{g kg}^{-1}$ ) of TMR samples from maize silage and non-forage feeds.

| <b>Farm No.</b>  | <b>7</b> | <b>12</b> | <b>14</b> | <b>15</b> | <b>16</b> | <b>18</b> | <b>21</b> | <b>22</b> | <b>27</b> | <b>29</b> | <b>31</b> | <b>33</b> | <b>34</b> | <b>36</b> | <b>39</b> | <b>40</b> | <b>42</b> | <b>48</b> | <b>51</b> |
|--|----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Total mycotoxins in maize silage                                       | 206      | 201       | 1163      | 294       | 596       | 36        | 0         | 570       | 418       | 225       | 239       | 874       | 767       | 749       | 3326      | 238       | 689       | 209       | 661       |
| Total mycotoxins in TMR  | 274      | 146       | 1033      | 279       | 546       | 99        | 49        | 92        | 58        | 42        | 527       | 317       | 299       | 520       | 938       | 45        | 321       | 189       | 190       |
| Expected total mycotoxin concentration based on maize silage inclusion | 59       | 110       | 547       | 145       | 322       | 12        | 0         | 228       | 109       | 112       | 143       | 357       | 170       | 225       | 1292      | 75        | 434       | 102       | 198       |
| Potential contribution of non-forage feeds                             | 215      | 36        | 486       | 134       | 224       | 87        | 49        | 0         | 0         | 0         | 384       | 0         | 129       | 295       | 0         | 0         | 0         | 87        | 0         |

**Table 6** Means, standard deviations and ranges in counts of lactic acid bacteria, total non-lactic acid bacteria, enterobacteria, yeasts and moulds (Log<sub>10</sub> colony forming units g<sup>-1</sup> fresh weight)

|                            | <b>Lactic acid bacteria</b> | <b>Total non- lactic acid bacteria</b> | <b>Enterobacteria</b> | <b>Yeasts</b> | <b>Moulds</b> |
|----------------------------|-----------------------------|--|-----------------------|---------------|---------------|
| <b>Grass silage (n=49)</b> |                             |  |                       |               |               |
| Mean                       | 5.00                        | 4.41                                   | 0.52                  | 2.04          | 2.32          |
| SD                         | 2.15                        | 2.66                                   | 1.44                  | 2.51          | 3.48          |
| Min.                       | ND                          | ND                                     | ND                    | ND            | ND            |
| Max.                       | 10.6                        | 10.0                                   | 5.70                  | 8.70          | 9.70          |
| <b>Maize silage (n=28)</b> |                             |  |                       |               |               |
| Mean                       | 6.03                        | 5.46                                   | 1.13                  | 3.90          | 1.64          |
| SD                         | 2.01                        | 1.85                                   | 2.09                  | 2.54          | 2.98          |
| Min.                       | ND                          | ND                                     | ND                    | ND            | ND            |
| Max.                       | 9.70                        | 9.70                                   | 6.70                  | 6.70          | 9.70          |
| <b>Other silage (n=6)</b>  |                             |  |                       |               |               |
| Mean                       | 5.67                        | 5.57                                   | 1.40                  | 2.00          | 2.35          |
| SD                         | 2.87                        | 1.12                                   | 2.37                  | 3.10          | 2.65          |
| Min.                       | ND                          | 4.0                                    | ND                    | ND            | ND            |
| Max.                       | 8.00                        | 6.70                                   | 5.70                  | 6.30          | 5.70          |
| <b>TMR (n=39)</b>          |                             |  |                       |               |               |
| Mean                       | 6.70                        | 6.67                                   | 3.19                  | 4.27          | 3.50          |
| SD                         | 1.85                        | 2.04                                   | 2.40                  | 2.26          | 2.89          |
| Min.                       | ND                          | ND                                     | ND                    | ND            | ND            |
| Max.                       | 10.7                        | 10.4                                   | 10.3                  | 7.70          | 9.70          |

ND not detected



**Table 7** Chemical composition of samples of silage and TMR.

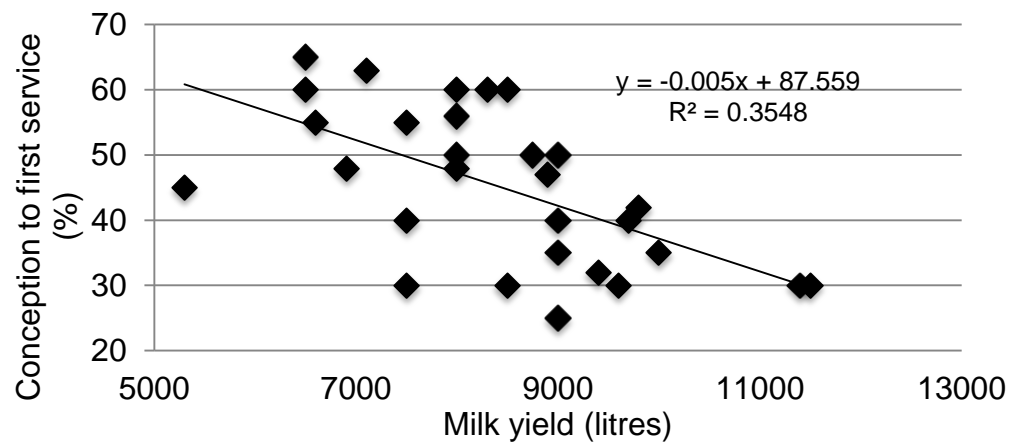
|                            | <b>DM</b> §                     | <b>CP</b>             | <b>Ash</b>            | <b>DOMD</b>           | <b>ME</b>              | <b>pH</b> | <b>NH<sub>3</sub>-N</b>    | <b>NDF</b>            | <b>Starch</b>         |
|----------------------------|---------------------------------|-----------------------|-----------------------|-----------------------|------------------------|-----------|----------------------------|-----------------------|-----------------------|
|                            | g kg <sup>-1</sup> fresh weight | g kg <sup>-1</sup> DM | g kg <sup>-1</sup> DM | g kg <sup>-1</sup> DM | MJ kg <sup>-1</sup> DM |           | g kg <sup>-1</sup> total N | g kg <sup>-1</sup> DM | g kg <sup>-1</sup> DM |
| <b>Grass silage (n=51)</b> |                                 |                       |                       |                       |                        |           |                            |                       |                       |
| Mean                       | 378                             | 119                   | 77.3                  | 660                   | 10.6                   | 4.18      | 35.6                       | 447                   | ND                    |
| SD                         | 74.3                            | 17.4                  | 11.1                  | 66.4                  | 1.06                   | 0.353     | 22.22                      | 51.9                  | -                     |
| Min.                       | 220                             | 65.6                  | 39.9                  | 446                   | 7.13                   | 3.70      | 37.0                       | 370                   | -                     |
| Max.                       | 535                             | 149                   | 122                   | 764                   | 12.2                   | 5.65      | 116                        | 668                   | -                     |
| <b>Maize silage (n=29)</b> |                                 |                       |                       |                       |                        |           |                            |                       |                       |
| Mean                       | 343                             | 117                   | 33.1                  | 658                   | 10.5                   | 4.00      | ND                         | 414                   | 239                   |
| SD                         | 64.0                            | 7.64                  | 7.92                  | 36.9                  | 0.55                   | 0.209     | -                          | 44.5                  | 53.3                  |
| Min.                       | 264                             | 94.1                  | 20.5                  | 562                   | 9.2                    | 3.57      | -                          | 211                   | 151                   |
| Max.                       | 619                             | 128                   | 70.7                  | 710                   | 11.6                   | 4.36      | -                          | 463                   | 369                   |
| <b>Other silage (n=5)</b>  |                                 |                       |                       |                       |                        |           |                            |                       |                       |
| Mean                       | 432                             | 105                   | 40.6                  | 588                   | 9.58                   | 4.21      | ND                         | 355                   | 177                   |
| SD                         | 79.4                            | 18.2                  | 9.08                  | 28.1                  | 0.46                   | 0.206     | -                          | 125.0                 | 58.6                  |
| Min.                       | 333                             | 82.2                  | 31.9                  | 548                   | 8.77                   | 4.03      | -                          | 220                   | 119                   |
| Max.                       | 501                             | 124                   | 46.3                  | 617                   | 9.86                   | 4.55      | -                          | 472                   | 249                   |
| <b>TMR (n=39)</b>          |                                 |                       |                       |                       |                        |           |                            |                       |                       |
| Mean                       | 361                             | 142                   | ND                    | 627                   | 10.4                   | ND        | ND                         | 477                   | 98.0                  |
| SD                         | 50.5                            | 33.3                  | -                     | 62.4                  | 1.26                   | -         | -                          | 57.8                  | 65.7                  |
| Min.                       | 274                             | 100                   | -                     | 455                   | 7.30                   | -         | -                          | 394                   | 10.0                  |
| Max.                       | 466                             | 286                   | -                     | 717                   | 15.1                   | -         | -                          | 672                   | 226                   |

§DM = Dry matter, CP = Crude protein, DOMD = Digestible organic matter in DM, ME = Metabolizable energy, ND = Not determined, NDF = Neutral detergent fibre, NH<sub>3</sub>N = Ammonia N.

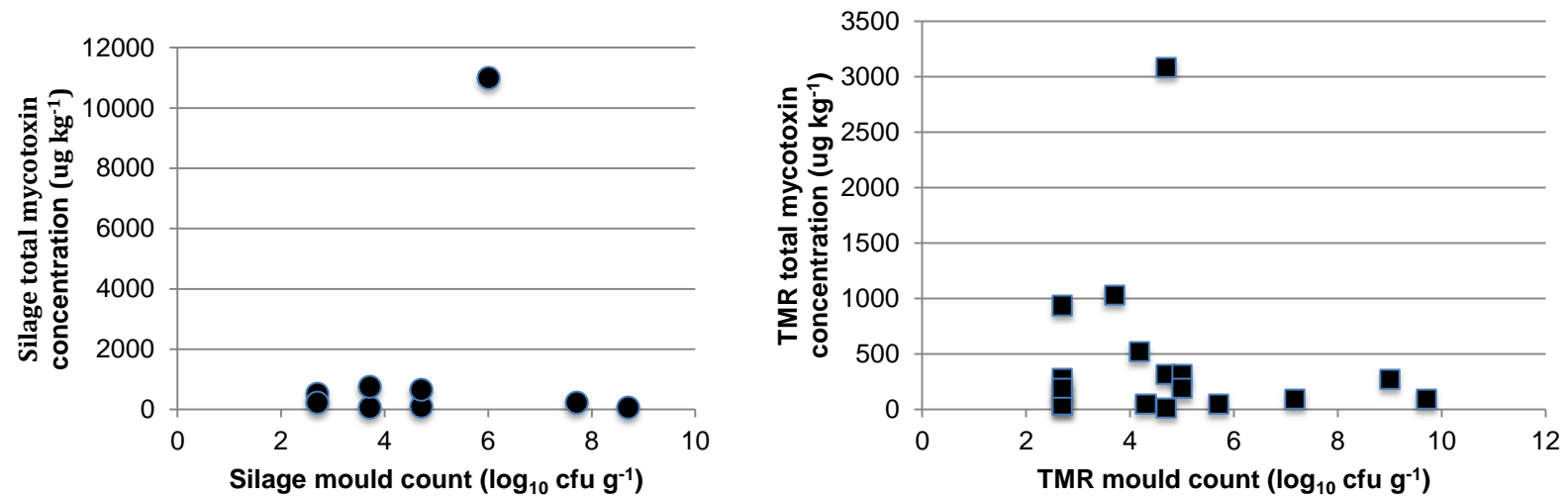
**Table 8** Comparisons between silage samples from farms that used a silage additive and those that did not (number of herds or samples in brackets).

|  | <b>No<br/>additive</b> | <b>With<br/>additive</b> | <b>s.e.d.</b> | <b>Sig.</b> |
|--|------------------------|--------------------------|---------------|-------------|
| Total silage mycotoxins ( $\mu\text{g kg}^{-1}$ )                    | 94 (21)                | 416 (10)                 | 541.5         | NS          |
| Grass silage mould count ( $\log_{10} \text{cfu g}^{-1}$ )           | 3.29 (28)              | 1.91 (14)                | 1.081         | 0.12        |
| Maize and other silage mould count ( $\log_{10} \text{cfu g}^{-1}$ ) | 1.40 (21)              | 2.18 (10)                | 1.174         | NS          |
| Grass silage ME ( $\text{MJ kg}^{-1} \text{DM}$ )                    | 10.4 (33)              | 10.9 (16)                | 0.279         | 0.04        |
| Maize and other silage ME ( $\text{MJ kg}^{-1} \text{DM}$ )          | 10.4 (21)              | 10.3 (10)                | 0.251         | NS          |
| Mean herd milk yield per cow (litres lactation $^{-1}$ )             | 7773 (26)              | 9053 (16)                | 349.0         | <0.001      |

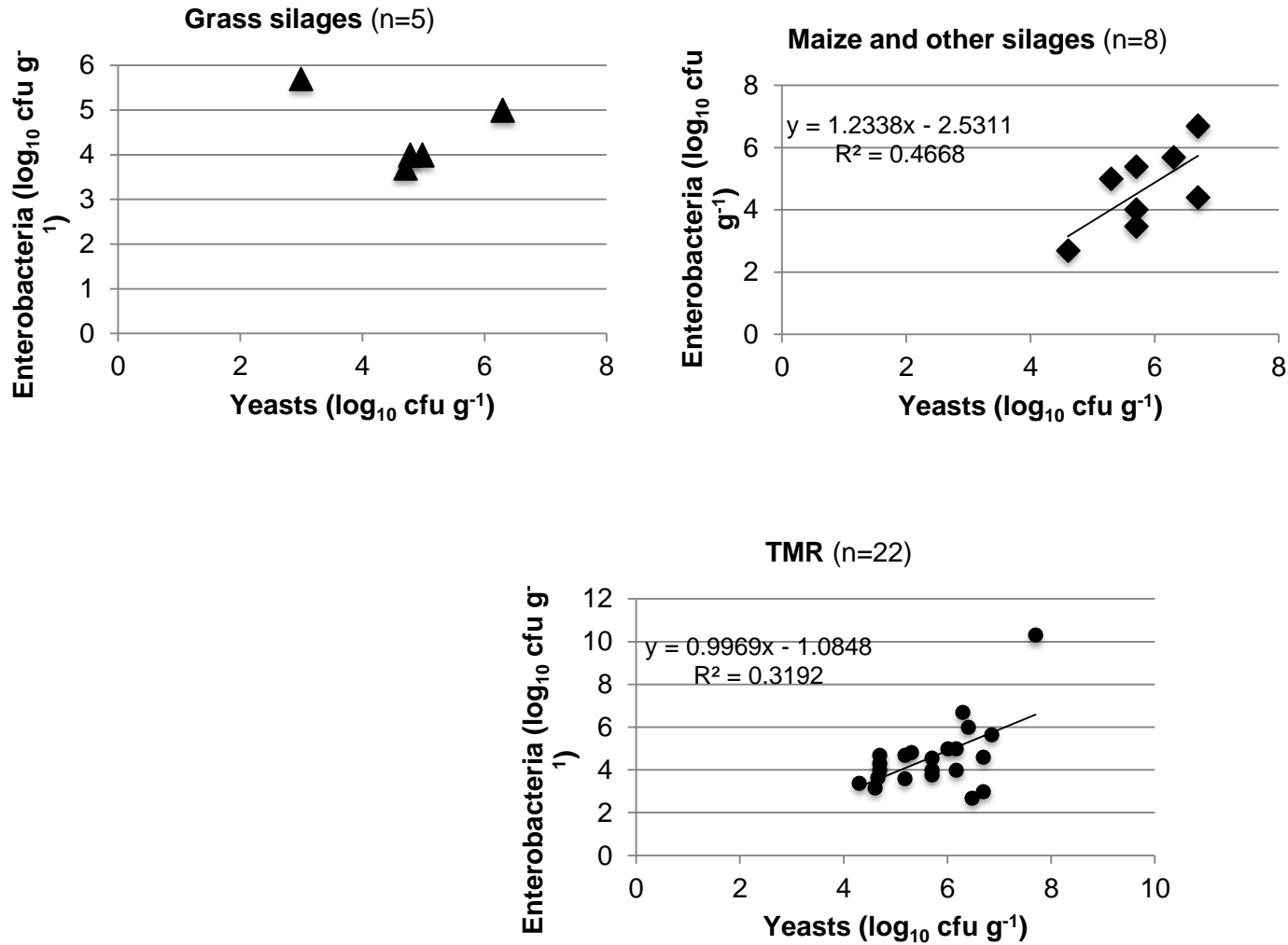
**Figure 1** Relationship between mean herd milk yield per cow and mean herd conception to first service (n=29).



**Figure 2** Mould counts and total mycotoxin concentrations in silage (n=9) and TMR (n=18) for samples that tested positive for both moulds and mycotoxins.



**Figure 3** Relationships between yeasts and enterobacteria in samples that tested positive for both yeasts and enterobacteria.



**Figure 4** Relationship between enterobacteria in silages (n=12) and TMR (n=27) and milk somatic cell count in samples that tested positive for enterobacteria.

